

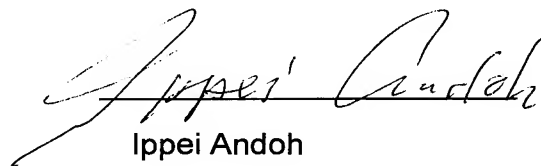
## DECLARATION

I, Ippei Andoh, having an address of c/o CHEMPATENT, LTD., Tamura Bldg. 5<sup>th</sup> Floor, 4-23-17, Higashi-Ikebukuro, Toshima-ku, Tokyo, Japan, hereby declare that I have competent knowledge of the Japanese and English languages, and that I have made the accompanying translation of PCT APPLICATION No. PCT/JP02/07670 filed on July 29, 2002 in the name of KOSÉ Corporation, Mitsuru KURIHARA, Mitsunobu NAKAMURA, Kazutsugu IWASAKI, Shigeto IMABEPPU, and Kei ARAI, and that the said translation is true and correct to the best of my knowledge and belief and that this declaration was made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code.

DECLARED by said Ippei Andoh

at Tamura Bldg. 5<sup>th</sup> Floor, 4-23-17, Higashi-Ikebukuro, Toshima-ku, Tokyo,  
Japan

This 17th day of March, 2008



Ippei Andoh

## **JAPAN PATENT OFFICE**

This is to certify that the annexed is a true copy of the following application as filed with this Office.

Date of Application: July 29, 2002  
Application Number: PCT/JP02/07670  
Applicant(s): KOSÉ Corporation  
Mitsuru KURIHARA  
Mitsunobu NAKAMURA  
Kazutsugu IWASAKI  
Shigeto IMABEPPU  
Kei ARAI

March 13, 2008  
Masahiro KOEZUKA  
Commissioner, Japan Patent Office

Certificate No. 2008-500138

<b>0</b>	<b>For receiving Office use only</b>	PCT/JP02/07670
<b>0-1</b>	International Application No.	
<b>0-2</b>	International Filing Date	July 29, 2002
<b>0-3</b>	Name of receiving Office	PCT International Application Japan Patent Office
<b>0-4</b>	<b>Form - PCT/RO/101 PCT Request</b>	
0-4-1	Prepared using	PCT-EASY Version 2.92 (updated on June 1, 2002)
<b>0-5</b>	<b>Petition</b> The undersigned requests that the present international application be processed according to the Patent Cooperation Treaty	
<b>0-6</b>	<b>Receiving Office (specified by the applicant)</b>	Japan Patent Office (RO/JP)
<b>0-7</b>	<b>Applicant's or agent's file reference</b>	PF-020010-WO
<b>I</b>	<b>Title of invention</b>	STICK-TYPE COSMETIC CONTAINER
<b>II</b>	<b>Applicant</b>	
II-1	This person is:	applicant only
II-2	Applicant for:	all designated States except US
II-4	Name:	KOSÉ Corporation
II-5	Address:	6-2, Nihonbashi 3-chome, Chuo-ku, Tokyo 103-8251, Japan
II-6	State of nationality:	JP
II-7	State of residence:	JP
<b>III-1</b>	<b>Applicant and/or inventor</b>	
III-1-1	This person is:	applicant and inventor
III-1-2	Applicant for:	US only
III-1-4	Name:	KURIHARA Mitsuru
III-1-5	Address:	c/o KOSÉ Corporation 2-20-1, Fujimi, Sayama-shi, Saitama 350-1396, Japan
III-1-6	State of nationality:	JP
III-1-7	State of residence:	JP
<b>III-2</b>	<b>Applicant and/or inventor</b>	
III-2-1	This person is:	applicant and inventor
III-2-2	Applicant for:	US only
III-2-4	Name (LAST, First):	NAKAMURA Mitsunobu
III-2-5	Address:	c/o KOSÉ Corporation 2-20-1, Fujimi, Sayama-shi, Saitama 350-1396, Japan
III-2-6	State of nationality:	JP
III-2-7	State of residence:	JP
<b>III-3</b>	<b>Applicant and/or inventor</b>	
III-3-1	This person is:	applicant and inventor
III-3-2	Applicant for:	US only

Original (for **SUBMISSION**) printed on July 29, 2002, Monday 10:17:22 a.m.

III-3-4	Name (LAST, First):	IWASAKI, Kazutsugu
III-3-5	Address:	c/o KOSÉ Corporation 2-20-1, Fujimi, Sayama-shi, Saitama 350-1396, Japan
III-3-6	State of nationality:	JP
III-3-7	State of residence:	JP
<b>III-4</b>	<b>Applicant and/or inventor</b>	
III-4-1	This person is:	applicant and inventor
III-4-2	Applicant for:	US only
III-4-4	Name (LAST, First):	IMABEPPU, Shigeto
III-4-5	Address:	c/o KOSÉ Corporation 6-2, Nihonbashi 3-chome, Chuo-ku, Tokyo 103-8251, Japan
III-4-6	State of nationality:	JP
III-4-7	State of residence:	JP
<b>III-5</b>	<b>Applicant and/or inventor</b>	
III-5-1	This person is:	applicant and inventor
III-5-2	Applicant for:	US only
III-5-4	Name (LAST, First):	ARAI, Kei
III-5-5	Address:	c/o KOSÉ Corporation 6-2, Nihonbashi 3-chome, Chuo-ku, Tokyo 103-8251, Japan
III-5-6	State of nationality:	JP
III-5-7	State of residence:	JP
<b>IV-1</b>	<b>Agent or common representative; or address for correspondence</b>	
	The person identified below is hereby/has been appointed to act on behalf of the applicant(s) before the competent International Authorities as:	agent
IV-1-1	Name (LAST, First):	ONO, Nobuo
IV-1-2	Address:	Mitobe Bldg. 4F 1-13-1, Kandaizumi-cho, Chiyoda-ku, Tokyo 101-0024, Japan
IV-1-3	Telephone No.:	+81-3-5687-9870
IV-1-4	Facsimile No.:	+81-3-5687-9840
IV-1-5	Agent Registration No.:	8632
<b>IV-2</b>	<b>Other agent</b>	
IV-2-1	Name (LAST, First):	additional agent(s) with same address as first named agent HATA, Masanori (11584)
<b>V</b>	<b>Designation of States</b>	
V-1	<b>Regional patent</b> (shown in parenthesis if other protection or handling is requested)	AP: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW and other contracting states of both the Harare Protocol and the PCT EA: AM, AZ, BY, KG, KZ, MD, RU, TJ, TM and other contracting states of both the Eurasian Patent Convention and the PCT EP: AT, BE, BG, CH&LI, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, SK, TR and other contracting states of both the European Patent Convention and the PCT OA: BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG and other contracting states of both the African Intellectual Property Organization and the PCT
V-2	<b>National patent</b>	AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH&LI, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI,

Original (for **SUBMISSION**) printed on July 29, 2002, Monday 10:17:22 a.m.

	(shown in parenthesis if other protection or handling is requested)	GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW	
V-5	<b>Confirmation of designation</b> The filing of this request constitutes, under Rule 4.9(b), the designation of all other contracting states bound by the PCT in addition to the above designation, except for the exempt state listed in V-6. The applicant acknowledges that the filing of this request requires confirmation of the additional designation and this application is deemed to be withdrawn by the applicant if the designation is not confirmed in 15 months after the priority date.		
V-6	<b>Exempt state</b>	None	
VI	<b>Priority claim</b>	None	
VII-1	<b>International Searching Authority Chosen</b>	Japanese Patent Office (ISA/JP)	
VIII	<b>Declarations</b>	Number of declarations	
VIII-1	Declaration as to the identity of the inventor	-	
VIII-2	Declaration as to the applicant's entitlement, as at the international filing date, to apply for and be granted a patent	-	
VIII-3	Declaration as to the applicant's entitlement, as at the international filing date, to claim the priority of the earlier application	-	
VIII-4	Declaration of inventorship (only for the purposes of the designation of the United States of America)	-	
VIII-5	Declaration as to non-prejudicial disclosures or exceptions to lack of novelty	-	
IX	<b>Check List</b>	number of sheets	electronic file(s) attached
IX-1	Request (including Declarations)	5	-
IX-2	Description	13	-
IX-3	Claims	2	-
IX-4	Abstract	1	EZABST00.TXT
IX-5	Drawings	14	-
IX-7	TOTAL	35	
	<b>Accompanying items</b>	paper document(s) attached	electronic file(s) attached
IX-8	Fee calculation sheet	✓	-

Original (for SUBMISSION) printed on July 29, 2002, Monday 10:17:22 a.m.

IX-9	Power of Attorney (original)	✓	-
IX-17	PCT-EASY diskette	-	Flexible disk
IX-18	Other	Copy of patent revenue stamp for fee payment	-
IX-18	Other	Bank transfer receipt for fee paid to international bureau	-
IX-19	Figure of the drawings which should accompany the abstract		
IX-20	Language of filing of the international application	Japanese	
X-1	Signature of applicant or agent		
X-1-1	Name (LAST, First)	ONO, Npbuo	
X-2	Signature of applicant or agent		
X-2-1	Name (LAST, First)	HATA, Masanori	

## FOR RECEIVING OFFICE USE ONLY

10-1	Date of actual receipt of the purported international application	July 29, 2002
10-2	Drawings:	
10-2-1	Received	
10-2-2	Not received	
10-3	Corrected date of actual receipt due to later but timely received papers or drawings completing the purported international application	
10-4	Date of timely receipt of the required corrections under PCT Article 11(2)	
10-5	International Searching Authority	ISA/JP
10-6	Transmittal of search copy delayed until search fee is paid	

## FOR INTERNATIONAL BUREAU USE ONLY

11-1	Date of receipt of the record copy by the International Bureau	
------	--	--

## DESCRIPTION

### STICK-TYPE COSMETIC CONTAINER

#### Technical Field

The present invention relates to a stick-type cosmetic container and, more specifically, to a stick-type cosmetic container in which only a stick-type cosmetic filled therein can easily be replaced.

#### Background Art

A stick-type cosmetic container in which a stick-type cosmetic filled therein is projected and retracted by rotating an outer cylinder is widely used as a container for lipsticks and other cosmetics such as lip cream and concealer because of its usability or some other reasons.

The stick-type cosmetic container in the related art includes, for example, an outer cylinder 10, a sleeve 2 and an inner container 7 filled with the stick-type cosmetic, as shown in Fig. 1. In Fig. 1, the right drawing is a cross-sectional view substantively showing only the inner container 7 (the stick-type cosmetic is not shown), and the left drawing is a cross-sectional view showing a state in which only the sleeve 2 is removed.

A small projection 8 is provided on the lower portion of the outer surface of the inner container 7, and an inner container guiding groove 3 is formed on the sleeve 2, and a screw thread 11 is formed on the inner surface of the outer cylinder 10. The small projection 8 on the inner container 7 moves upward and downward along the inner container guiding groove 3 on the sleeve 2 in accordance with the rotation of the screw thread 11 on the outer cylinder 10, and the stick-type cosmetic is projected and retracted accordingly.

In this manner, the small projection 8 of the inner container 7 moves upward and downward along the inner container guiding groove 3 of the sleeve 2 in accordance with rotation of the outer cylinder 10. However, if it moves endlessly, the inner container 7 finally drops out of the sleeve 2, and thus it is necessary to limit the movement of the small projection 8 on the inner container 7 to a certain range. Therefore, in the stick-type cosmetic container in the related art, the inner container 7 is prevented from being dropped out by closing both ends of the inner container guiding groove 3 or by avoiding formation of the screw thread 11 to the end of the inner surface of the outer cylinder.

The stick-type cosmetic container in the related art, having such structure described above, has no problem when it is used as a disposable container. However, when refilling or replacing is considered, it is very inconvenient to use. In other words, since the inner container is configured not to be dropped out, replacement of the inner container itself has to be done after disassembling the cosmetic container once.

In recent years, in accordance with widespread movement of resource saving or recycling, cosmetic containers which can be refilled or replaced are preferred. However, as regards the stick-type cosmetic container, the container in which only the stick-type cosmetic can be replaced has not been provided as a matter of fact in above-mentioned reasons.

Therefore, it is an object of the present invention to provide a stick-type cosmetic container in which refilling and replacement can easily be performed, while the risk of dropping of the inner container in normal use can be avoided.

#### Disclosure of Invention

Having been dedicated to studying means for solving the problems described above, the inventors completed the present invention from such idea that both of refilling and replacing, and prevention of dropping of the inner container can be



realized simultaneously by utilizing such characteristic that the inner container moves upward and downward by a screw thread formed on the inner surface of the outer cylinder.

In other words, the present invention provides a stick-type cosmetic container including an outer cylinder, a sleeve, and an inner container, in which the stick-type cosmetic can be filled, wherein a small projection formed on the inner container is guided along an inner container guiding groove formed on the sleeve, and is moved upward and downward by a screw thread on the inner surface of the outer cylinder for projecting and retracting the stick-type cosmetic filled in the inner container, characterized in that the lower end of the inner container guiding groove formed on the sleeve is opened and a retaining mechanism of the small projection is provided on the lower portion of the inner container guiding groove.

The present invention also provides a method of preparing the stick-type cosmetic wherein the stick-type cosmetic container described above is used and the cosmetic is filled from the bottom portion of the container.

#### Brief Description of the Drawings

Fig. 1 is a drawing showing a structure of a stick-type cosmetic container in the related art.

Fig. 2 is a drawing showing a structure according to an embodiment of a stick-type cosmetic container according to the present invention. An inner container is located at the uppermost position.

Fig. 3 is a drawing showing a configuration of a sleeve used in the stick-type cosmetic container shown in Fig. 2.

Fig. 4 is a drawing showing the shape of the inner container used in the stick-type cosmetic container shown in Fig. 2.

Fig. 5 is a drawing showing the movement of a small projection and the

relation between an inner container guiding groove and a small projection storage recess.

Fig. 6 is a drawing showing a state in which the inner container is moved partway downward in the stick-type cosmetic container shown in Fig. 2.

Fig. 7 is a drawing showing a state in which the inner container is moved downward and the small projection is stored in the small projection storage recess in the stick-type cosmetic container shown in Fig. 2.

Fig. 8 is a drawing of a stick-type cosmetic container according to the present invention showing a configuration in which the top surface of the small projection provided on the inner container and the inner surface of an outer cylinder come into contact with each other.

Fig. 9 is a cross-sectional view showing a contact state between the top surface of the small projection and the inner surface of the outer cylinder in Fig. 8.

Fig. 10 is a drawing showing a configuration in which a stop point is provided on the sleeve which constitutes the present invention.

Fig. 11 is a partly enlarged drawing showing the positional relation between the small projection storage recess and the stop point in a state in which the stop point is provided on the sleeve.

Fig. 12 is a drawing showing an embodiment of a sealing device.

Fig. 13 is a drawing showing an example of a flow of using a stick-type cosmetic container 1 of the present invention, filling cosmetic into the stick-type cosmetic container 1, and then conducting a test by bringing the stick-type cosmetic outwardly of the container, and returning the cosmetic again into the container.

Fig. 14 is a drawing showing an example of the shape of the bottom.

#### Best Mode for Carrying Out the Invention

Hereinafter, referring now to the drawings showing some embodiments of the

present invention, the present invention will be described further in detail. However, the present invention is not limited to these embodiments.

Fig. 2 is a drawing showing the structure of a stick-type cosmetic container according to the present invention. The drawing on the right side is a cross-sectional view substantively showing only an inner container, and the drawing on the left side is a cross-sectional view showing a state in which only a sleeve is removed (however, the stick-type cosmetic is not shown). In the drawing, reference numeral 1 designates the stick-type cosmetic container, reference numeral 2 designates the sleeve, reference numeral 3 designates an inner container guiding groove, reference numeral 4 designates a small projection storage recess, reference numeral 5 designates a guiding groove end, reference numeral 6 designates an inner container stopper, reference numeral 7 designates an inner container, reference numeral 8 designates a small projection, reference numeral 9 designates a cosmetic holding projection, reference numeral 10 designates an outer cylinder, and reference numeral 11 designates a screw thread, respectively.

Though the stick-type cosmetic container 1 according to the present embodiment basically includes the outer cylinder 10 formed with the screw thread 11 formed on the inner surface thereof, the sleeve 2, and the inner container 7 for accommodating the stick-type cosmetic as in the related art described in conjunction with Fig. 1, it differs in the shape of the sleeve and the fact that the screw thread 11 is formed to the end.

In other words, as seen in the shape of the sleeve 2 used in the present embodiment shown in Fig. 3, it differs from the sleeve used in the stick-type cosmetic container in the related art in that the inner container guiding groove 3 of the sleeve 2 is opened at the lower end 5, in that the small projection storage recess 4 is provided at the lower portion of the inner container guiding groove 3, and in that the inner container stopper 6 is provided at the lower portion of the sleeve 2.

A cross-section of the inner container 7 used in combination therewith is shown in Fig. 4. The inner container has a cylindrical shape pointed only at the distal end, and includes the cosmetic holding projection 9 at the boundary between the pointed portion and the cylindrical portion for holding the filled stick-type cosmetic in the inner container 7. In addition, at the lower portion of the cylindrical portion, the small projection 8 of small cylindrical shape is provided.

In the stick-type cosmetic container 1 of the present invention, the mechanism in which the inner container 7 does not drop out through the lower portion although the lower end 5 of the inner container guiding groove 3 is opened, and the screw thread 11 of the outer cylinder 10 is formed to the end is as follows.

By rotating the outer cylinder 10 of the stick-type cosmetic container 1 in the state shown in Fig. 2 while holding the sleeve 2 to the left, the screw thread 11 formed on the inside of the outer cylinder 10 provides a force to the small projection 8 of the inner container 7 in the lower left direction. However, since the small projection 8 is guided by the inner container guiding groove 3 of the sleeve 2, it cannot be moved leftward, and thus moves only downward.

Fig. 5 shows this state of movement. In the drawing, the small projection 8 shown by dotted circles is exerted with a force in the lower left direction by the screw thread 11 shown by the oblique lines. However, since the leftward movement is restrained by the inner container guiding groove 3, it moves downward along the left end of the inner container guiding groove 3. Fig. 6 shows the midstage of this movement in the same manner as Fig. 2 (however, the outer cylinder portion is omitted in the drawing on the right side).

By rotating the outer cylinder leftward in this manner, the small projection 8 is moved downward, and the inner container 7 also moves downward correspondingly. However, since the small projection storage recess 4 is provided at the position near the lower end 5 of the inner container guiding groove 3, a leftward force, which has

been restrained by the left end of the inner container guiding groove 3 until that moment, is exerted, and thus the small projection 8 is stored in the small projection storage recess 4, not at the position shown by a circle of the chain double-dashed line in Fig. 5. Therefore, since the small projection 8 is restrained in the small projection storage recess 4, it cannot be moved further downward even when an attempt is made to further rotate the outer cylinder 10. Fig. 7 shows this state in the same manner as Fig. 2 (however, the outer cylindrical portion is omitted in the drawing on the right side).

In addition, when the inner container stopper 6 is provided at the lower end of the sleeve 2, it serves as a resistance with respect to the descending inner container 7, and hence the force acting on the small projection 8 exerted from the right side is increased, and thus the small projection 8 can easily enter into the small projection storage recess 4. The inner container stopper 6 may not only be the one which completely stop the inner container 7, but also be the one that generates a resistance to the downward movement when in contact. For example, it can be provided by forming a small projection of a convex shape on the inner side of the lower end of the sleeve 2.

As another means for allowing easy entrance of the small projection 8 into the small projection storage recess 4, there is a method of bringing at least part of the top surface 8a of the small projection 8 and the inner surface 10a of the outer cylinder 10 into contact with each other as shown in Fig. 8. According to this method, when the small projection 8 moves upward and downward in the inner container guiding groove 3, at least part of the top surface 8a of the small projection 8 and the inner surface 10a of the outer cylinder 10 keep constantly in contact with each other and hence a resistance is generated as shown in Fig. 9. Therefore, the small projection 8 can easily enter into the small projection storage recess 4. When implementing the present embodiment, it is preferable to provide the outer cylinder 10 having the same

diameter from the top to the bottom, and in this case, it is preferable to reduce a thickness  $t$  of the outer cylinder 10 to provide resiliency. Means for bringing the part of the top surface 8a of the small projection 8 into contact with the inner surface 10a of the outer cylinder 10 includes a method of setting down the center portion of the top surface 8a and allowing only the peripheral portion to come in contact therewith, or a method of providing a rib at the center and allowing only the rib to come into contact therewith.

Subsequently, in order to bring the stick-type cosmetic up from the stick-type cosmetic container 1 in the state shown in Fig. 7 (to move upward), the outer cylinder 10 may be rotated rightward, in contrast to the means described above. The small projection 8 stored in the small projection storage recess 4 receives a force in the upper right direction by the force of the screw thread 11 formed on the outer cylinder 10, and is moved upward along the right end of the inner container guiding groove 3, and then the inner container 7 also moves upward correspondingly.

With this mechanism, the inner container 7 moves upward and downward in the sleeve 2 without dropping out. However, when the stick-type cosmetic filled in the inner container 7 has used up, it can easily be replaced together with the inner container 7 by following means.

In a first place, the inner container 7 is moved to the lowermost position, and the small projection 8 is stored in the small projection storage recess 4. Then, by suitable means such as the usage of a jig, the small projection 8 is moved from the small projection storage recess 4 to the position shown by the circle of the double-dashed line in Fig. 5. When it is moved to this position, since the lower end 5 of the inner container guiding groove 3 is opened, and thus the spent stick-type cosmetic can easily be taken out together with the inner container 7 by surmounting the resistance of the inner container stopper 6 by the operation of the jig.

Subsequently, replacement of the stick-type cosmetic is completed by

inserting a new stick-type cosmetic filled in the inner container from the bottom of the stick-type cosmetic container 1 and storing the small projection 8 into the small projection storage recess 4 by the use of the jig again.

In the stick-type cosmetic container 1 of the present invention, it is possible to fill the stick-type cosmetic in the inner container 7 in advance and mounting it in the container 1. However, it is also possible to mount the inner container 7 without having the stick-type cosmetic filled therein into the stick-type cosmetic container 1 and then filling the cosmetic in the melted state from the bottom of the cosmetic container 1 into the sleeve 2 or the inner container 7 to a predetermined level and making it solid by cooling or the like to prepare the stick-type cosmetic.

The shape of the sleeve 2 of the stick-type cosmetic container 1 suitable for the preparing method of the latter is shown in Fig. 10.

The sleeve 2 shown in Fig. 10 further includes a stop point 14 at the lower portion of the small projection storage recess 4 formed on the inner container guiding groove 3 (In this embodiment, the small projection 8 stops at the position marked with a hatched circle in the drawing). Fig. 11 is a partial enlarged drawing showing the positional relation between the small projection storage recess 4 and the stop point 14 in the present embodiment. In the present embodiment, two small projections 14a are provided continuously at the lower portion of the small projection storage recess 4 in the inner container guiding groove 3, and the portion interposed between the projections 14a is used as the stop point 14. Reference sign "X" designates the distance between the center of the small projection storage recess 4 and the center of the stop point 14.

The sleeve 2 is used with sealing device 15 shown in Fig. 12, which is to be mounted to the opening thereof, and is capable of bringing the distal end of the sleeve and the distal end surface of the stick-type cosmetic flush with each other.

In other words, in preparing the stick-type cosmetic, when the cosmetic was

filled using the normal cover, there arose the problem in that the cosmetic leaks from the gap of the cover, and attached to the edge of the opening, which lowered the commercial value.

Such drawback can be resolved by filling the cosmetic so as not to reach the opening of the sleeve, that is, by using a cap which is set back inwardly. However, when the stick-type cosmetic is not filled up to the level of the opening of the sleeve when starting to use, the consumer may think that the filling amount is not sufficient, which is not commercially desirable as a commodity design.

In order to cope with such problems, the stop point 14 which is capable of fixing the small projection 8 temporarily is provided on the inner container guide groove 3 of the sleeve 2 downwardly of the small projection storage recess 4, and the sealing device 15 is mounted to the opening of the sleeve 2 when filling and molding the cosmetic. In addition, it was found that the positional relation between the distal end of the sleeve and the distal end surface of the cosmetic can be controlled freely and aligned by providing inward setbacks on the sealing device 15 corresponding to the interval between the small projection storage recess 4 and the stop point 14.

Fig. 12 is an embodiment of the sealing device used for the above-described object, in which A is a perspective view and B is a cross-sectional view. In the drawings, reference numeral 15a designates an insertion portion, reference numeral 15b designates a fitting portion, and reference numeral 15c designates an air hole.

Fig. 13 shows an example of flow including the steps of filling the cosmetic in the stick-type cosmetic container 1 using the sleeve 2 shown in Fig. 10 and Fig. 11 and the stick-type cosmetic container 1 including the sealing device 15 shown in Fig. 12 to prepare the stick-type cosmetic, inspecting the stick-type cosmetic by bringing it up, and returning the cosmetic into the cosmetic container 1.

In other words, the sealing device 15 is placed on an opening 2a of the sleeve in a state with the small projection 8 (black portion in Fig. 13) stored in the stop point



14, and the opening 2a of the sleeve is clamped between the insertion portion 15a and the fitting portion 15b of the sealing device 15 for fixing and sealing. Subsequently, by inverting the cosmetic container 1 so as to be upside down, and filling the stick-type cosmetic in the melted state from the bottom thereof, the cosmetic can be filled in the hatched portion, and may be cooled and solidified so that the stick-type cosmetic 16 is formed and prepared (A in Fig. 13).

When the sealing device 15 is removed from the opening 2a of the sleeve after filling and molding of the cosmetic, the stick-type cosmetic 16 is obtained in a state in which the portion of the sleeve on the distal end side is not filled with the cosmetic by the length Y (See the drawing B). Then when the outer cylinder 10 is rotated rightward, the small projection 8 moves away from the stop point 14 and moves along the right end of the inner container guiding groove 3 upward without being stored in the small projection storage recess 4 positioned on the left side of the guiding groove 3. At this time, the stick-type cosmetic 16 moves away from the surface of the sleeve 2, moves upward in the state of being fixed to the inner container 7, and is brought up from the sleeve opening 2a. (See the drawing C. An arrow indicates the direction in which the stick-type cosmetic 16 advances. It is the same in the drawing E).

The stick-type cosmetic 16 is inspected in the state of being brought up to the maximum (See the drawing D). After the inspection, by rotating the outer cylinder 10 toward the left, the small projection 8 moves downward along the left end of the inner container guiding groove 3, and the stick-type cosmetic 16 also moved downward according to the movement of the inner container 7 (See the drawing E). Then, the small projection 8 is finally stored and held in the small projection storage recess 4 provided at the lower left of the guiding groove 3 (See the drawing F).

In this manner, according to the present embodiment, the position of the small projection 8 (at the stop point 14) when starting the filling operation differs from the position of the small projection 8 (in the small projection storage recess 4) at the time

of shipping. In this case, by setting the distance X between the stop point 14 and the small projection storage recess 4 to meet the length of the sealing device 15 (that is, the unfilled portion Y at the distal end), the distal end surface of the stick-type cosmetic 16 and the opening 2a of the sleeve preferably coincide with each other when the small projection 8 is stored in the small projection storage recess 4. In addition, since the sealing device 15 which is set back inwardly is used, the cosmetic does not leak from the edge of the sleeve opening 2a when filling the cosmetic, and hence the problem of stain at the opening 2a may be avoided.

The shape of the stop point 14 in the present embodiment is not limited as long as it can stop the small projection 8 when filling the cosmetic. The shape which allows the small projection 8 to move easily along the right end of the inner container guiding groove 3 when secured by the stop point 14, as shown in Figs. 10 and 11, is preferable. With such shape, when bringing up the stick-type cosmetic 16 (moving the small projection 8 upward) by rotating the outer cylinder 10 rightward after filling and molding the cosmetic, the small projection 8 is subjected to the force in the right upward direction, so that the stick-type cosmetic 16 does not rotate by itself when being brought up, and the upward movement along the right end of the inner container guiding groove 3 is done smoothly.

Another reason why the embodiment described above is preferable is as follows. Since the cosmetic filled in the stick-type cosmetic container 1 slightly shrinks when being cooled and solidified, the outer surface of the cosmetic normally comes away from the inner surface of the sleeve. However, the cosmetic and the sleeve may stay in tight contact on rare occasion. In such a state, when a rotational force is exerted to the cosmetic in order to bring up the stick-type cosmetic by rotating the outer cylinder 10 rightward, the cosmetic may disadvantageously be broken since the sleeve 2 and the cosmetic are in tight contact with each other. On the other hand, by employing the stop point 14 in the configuration as described above, the small

projection 8 received only the upward force, and thus the cosmetic can be peeled off the inner surface of the sleeve without rotating the stick-type cosmetic when being brought up.

The stop point 14 is preferably formed by machining the lower portion of the small projection storage recess 4 in the inner container guiding groove 3 into the configuration shown in Fig. 10 and Fig. 11 as described in the embodiment described above. Though not shown, it is also possible to form the lower end 4a of the small projection storage recess 4 so as to overhang into the inner container guiding groove 3. In this configuration as well, the small projection 8 can easily be moved along the right end of the inner container guiding groove 3.

The shape of the sealing device 15 in the present embodiment is not specifically limited as long as it can close the opening of the sleeve 2. However, the length Y preferably coincides with the distance X between the small projection storage recess 4 and the stop point 14.

In addition, like the configuration shown in Fig. 12, by forming the suitable air hole 15c for allowing air ventilation, air can easily be flown into the gap between the inner surface of the sleeve 2 and the cosmetic when the cosmetic shrinks in response to cooling at the time of filling and molding, and hence peeling off of the cosmetic is preferably performed smoothly. In addition, it is further preferable to employ a capsule-shape, since it can be removed easily. Though the number of the air hole 15c is not specifically limited, forming three or four air holes 15c is preferable in view of usability and manufacturability of the sealing device 15.

The position of the small projection 8 at the stop point 14 shown in Fig. 11 is slightly displaced in the direction of rotation from the position of the small projection storage recess 4 when the stick-type cosmetic is stored. This configuration has no problem as long as the shape of the distal end of the stick-type cosmetic is rotational symmetry with respect to the centerline of the stick-type cosmetic. However, in the

case where the distal end is inclined as shown in Fig. 10, the direction of the end surface of the opening of the sleeve 2 and the direction of the end surface of the stick-type cosmetic when the stick-type container is stored do not coincide due to the above-described displacement in the direction of rotation, which may result in rough finish. In such case (in the configuration shown in Fig. 10), it is preferable to correct the shape of the sealing device 15 to the extent corresponding to such displacement in advance so that both of the surfaces coincide with each other.

In the stick-type cosmetic container 1 of the present invention, since there are cases in which the stick-type cosmetic is taken in and out from the bottom, it is necessary that the bottom is opened to some extent. However, since such state does not present good appearance, the bottom 12 may be formed, for example, into the shape shown in Fig. 14, and adhered with a sticker in normal use. The size of the hole on the bottom 12 may be slightly larger than the inner container 7, and a notch 13 may be formed so as to correspond to the small projection 8.

It will be convenient to mark the product number, the color tone, and the like on the sticker to be adhered on the bottom 12 when purchasing the stick-type cosmetic for replacement.

The stick-type cosmetic container 1 of the present invention can be prepared as substantially the same products as the stick-type cosmetic container which has been provided in the related art in material, size and shape except for the shape of the sleeve 2 and the fact that the screw thread 11 on the outer cylinder is formed to the end. In other words, the distal end of the inner container may not be the pointed shape, but may be other shapes, and materials for the sleeve 2, the inner container 7, and the outer cylinder 10 may be various types of metal or plastic as in the related art. In addition, it is also possible to cover or coat the outer surface of the outer cylinder 10 with metal, or to coat the same in various manners. Materials to be used may be paper or ceramics in addition to the metal or plastic, as long as it can keep the shape.

### Industrial Applicability

According to the stick-type cosmetic container of the present invention, the inner container does not drop out when in use, but can easily be replaced by the use of a simple jig when the stick-type cosmetic is completely used.

Therefore, it can be effectively used for the cosmetics such as lipstick, lip cream, concealer, skin whitening stick, sun screen stick as a stick-type cosmetic container which realizes resource saving and recycling.

## CLAIMS

1. A stick-type cosmetic container comprising an outer cylinder, a sleeve, an inner container in which a stick-type cosmetic can be filled, a small projection provided on the inner container being guided by an inner container guiding groove formed on the sleeve, the small projection moving upward and downward along a screw thread formed on the inner surface of the outer cylinder, and the stick-type cosmetic filled in the inner container being projected and retracted, characterized in that the lower end of the inner guiding groove formed on the sleeve is opened and a recess for storing the small projection is provided at the lower portion of the inner container guiding groove.
2. The stick-type cosmetic container according to Claim 1, wherein the recess provided at the lower end of the inner guiding groove for storing the small projection is provided on the side which receives a force when the small projection is moved downward.
3. The stick-type cosmetic container according to Claim 1 or Claim 2, wherein an inner container stopper is provided at the lower end of the sleeve.
4. The stick-type cosmetic container according to Claim 1 or Claim 2, wherein at least part of the top surface of the small projection and the inner surface of the outer cylinder come into contact with each other.
5. The stick-type cosmetic container according to any one of Claim 1 to Claim 4, wherein the inner container guiding groove further comprises a stop point which can secure the small projection at the lower portion of the recess for storing the small projection.
6. A method of preparing a stick-type cosmetic comprising providing the stick-type cosmetic container according to Claim 1 and filling a cosmetic composition from the bottom of the container.

7. The method of preparing a stick-type cosmetic according to Claim 6, wherein the inner container guiding groove further comprises a stop point which can secure the small projection at the lower portion of the recess for storing the small projection and a sealing device is attached to the opening of the sleeve when filling the container with the cosmetic.

8. The method of preparing a stick-type cosmetic according to Claim 6 or 7, characterized in that the sealing device of a length corresponding to the distance between the recess for storing the small projection and the stop point is used.

## ABSTRACT

There is disclosed a stick-type cosmetic container comprising an outer cylinder, a sleeve, an inner container in which a stick-type cosmetic can be filled, a small projection provided on the inner container being guided by an inner container guiding groove formed on the sleeve, the small projection moving upward and downward along a screw thread formed on the inner surface of the outer cylinder, and the stick-type cosmetic filled in the inner container being projected and retracted, characterized in that the lower end of the inner container guiding groove formed on the sleeve is opened and the recess for storing the small projection is provided at the lower portion of the inner container guiding groove.

According to the present invention, there is provided a stick-type cosmetic container used for the cosmetics such as lipstick, lip cream, concealer, skin whitening stick, sun screen stick, in which refilling and replacement can be performed by the use of a simple jig, and there is no problem of dropping of the inner container when in use.



Fig. 1

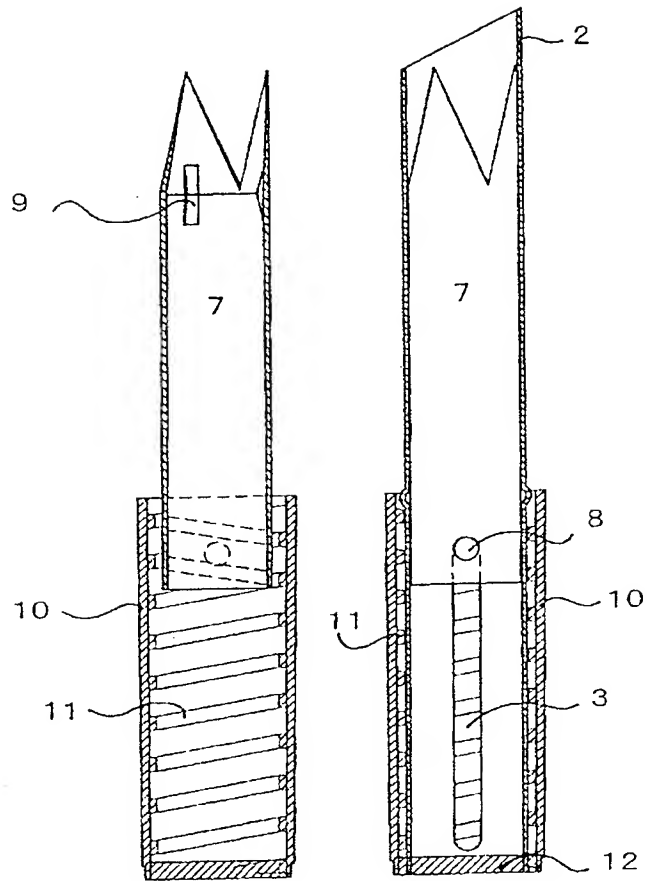




Fig. 3

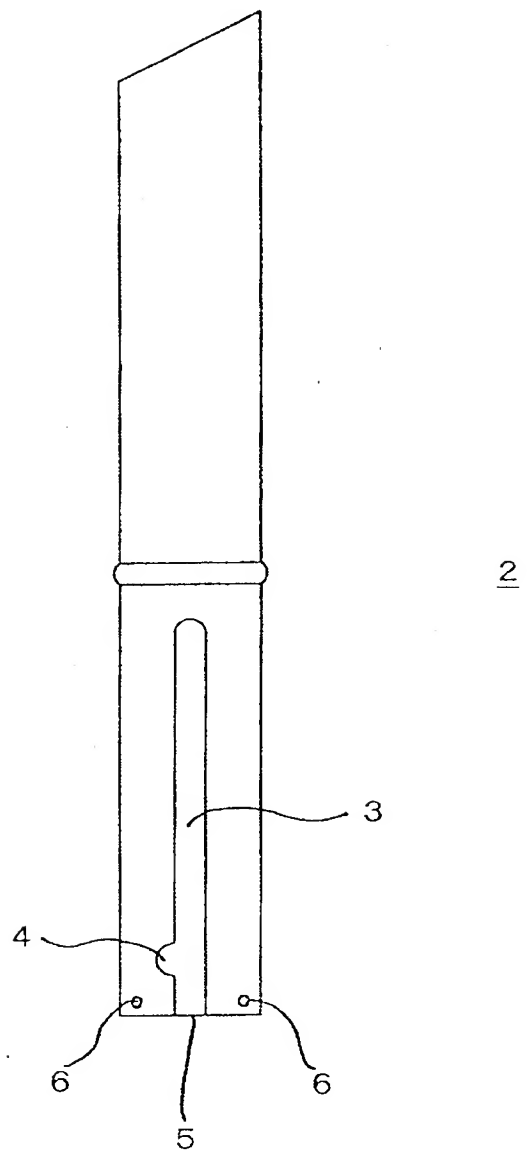


Fig. 4

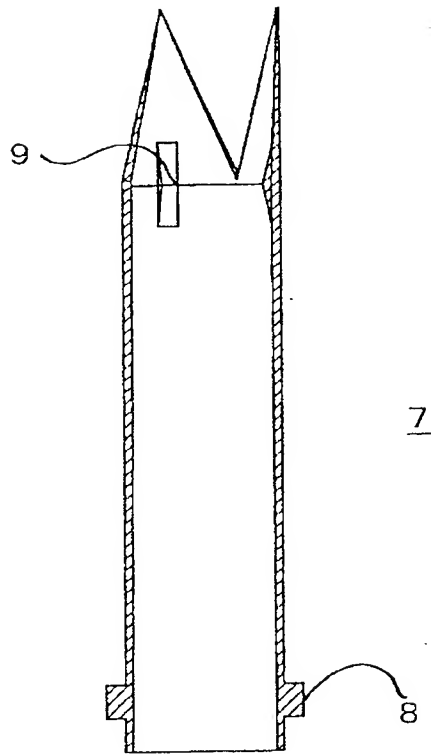


Fig. 5

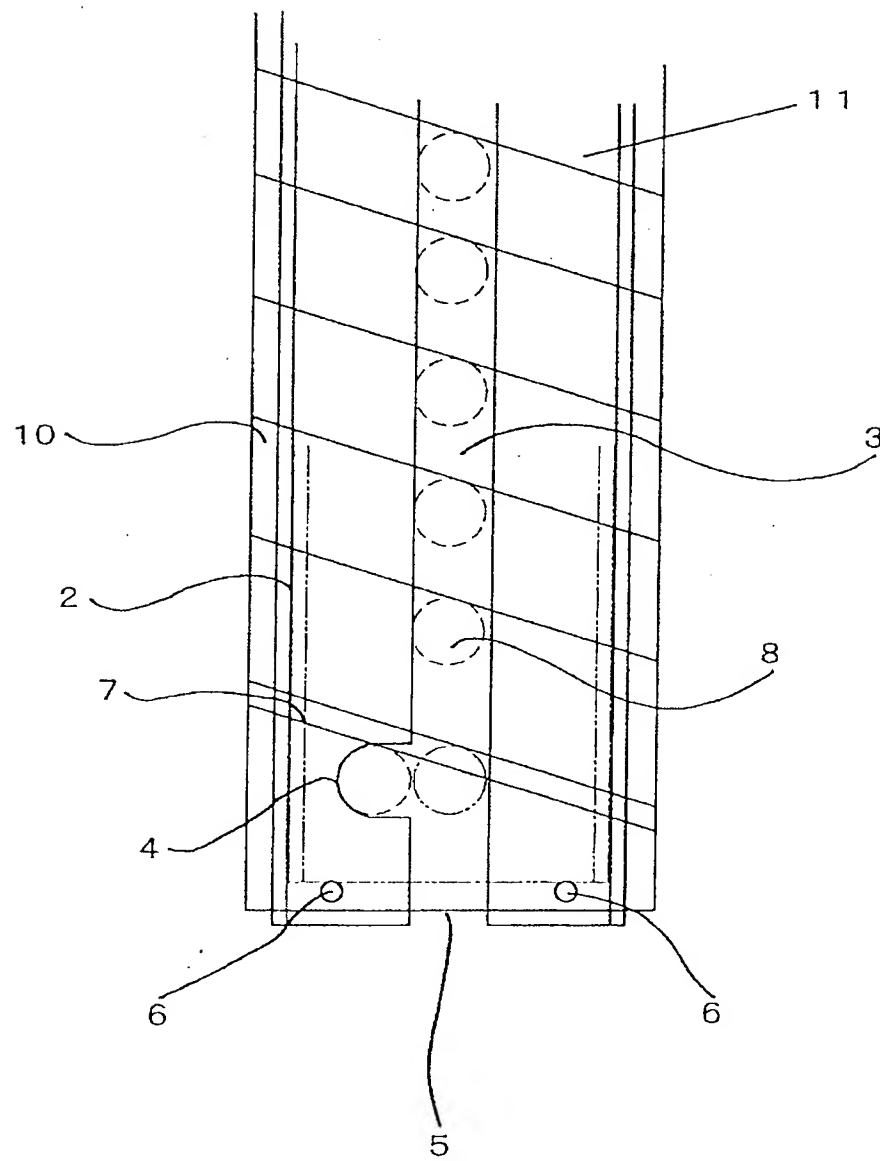


Fig. 6

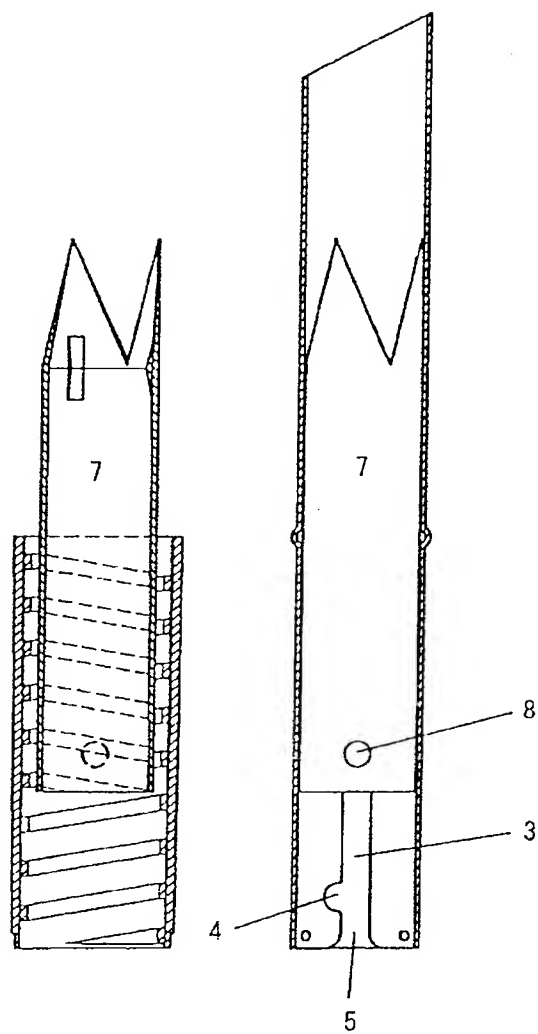


Fig. 7

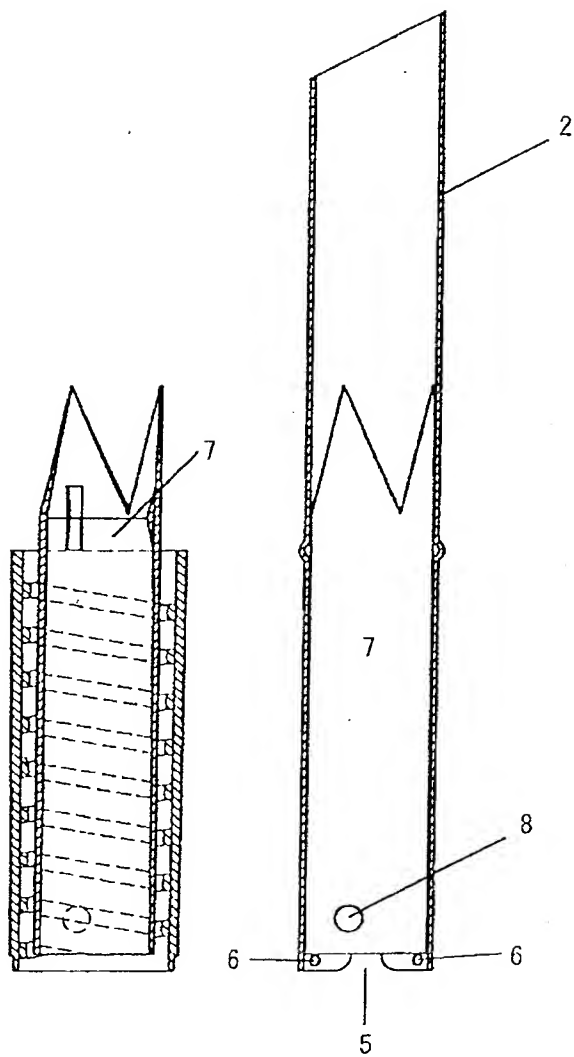


Fig. 8

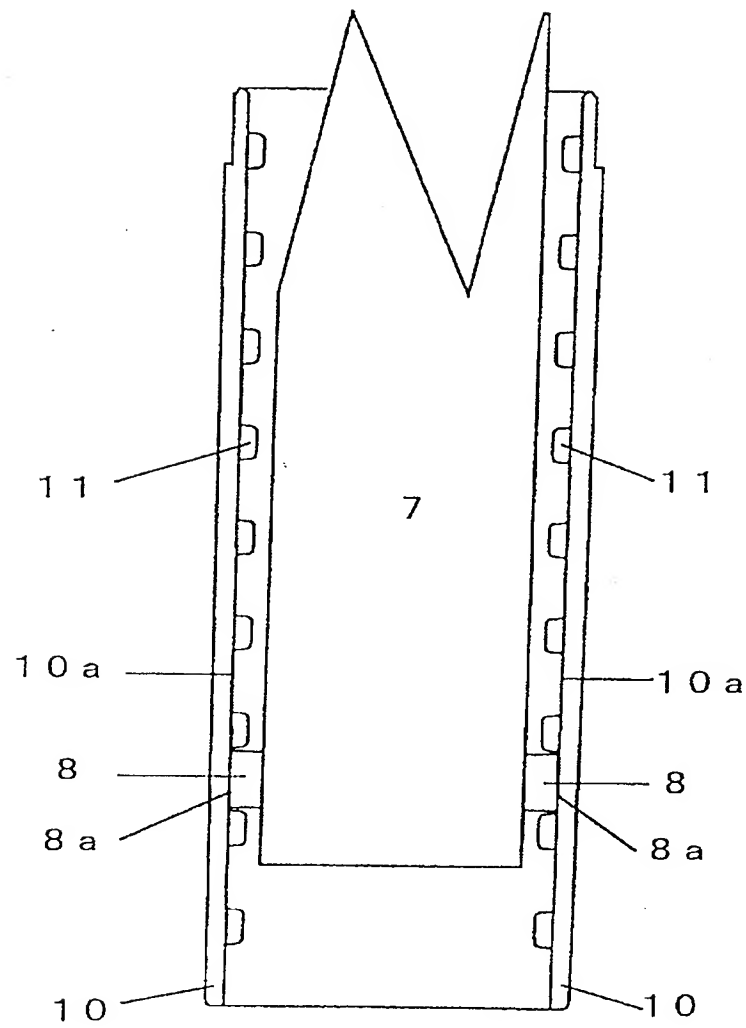




Fig. 9

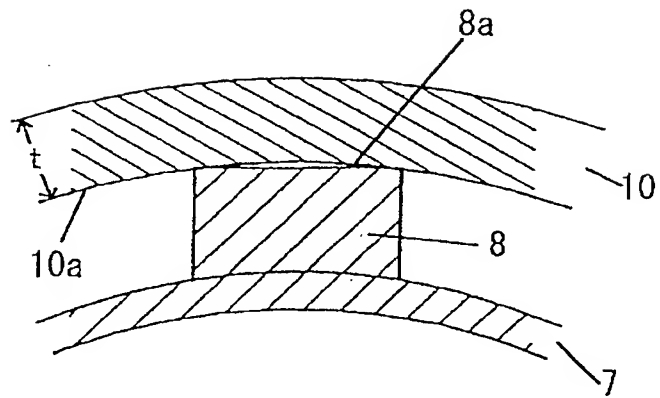


Fig. 10

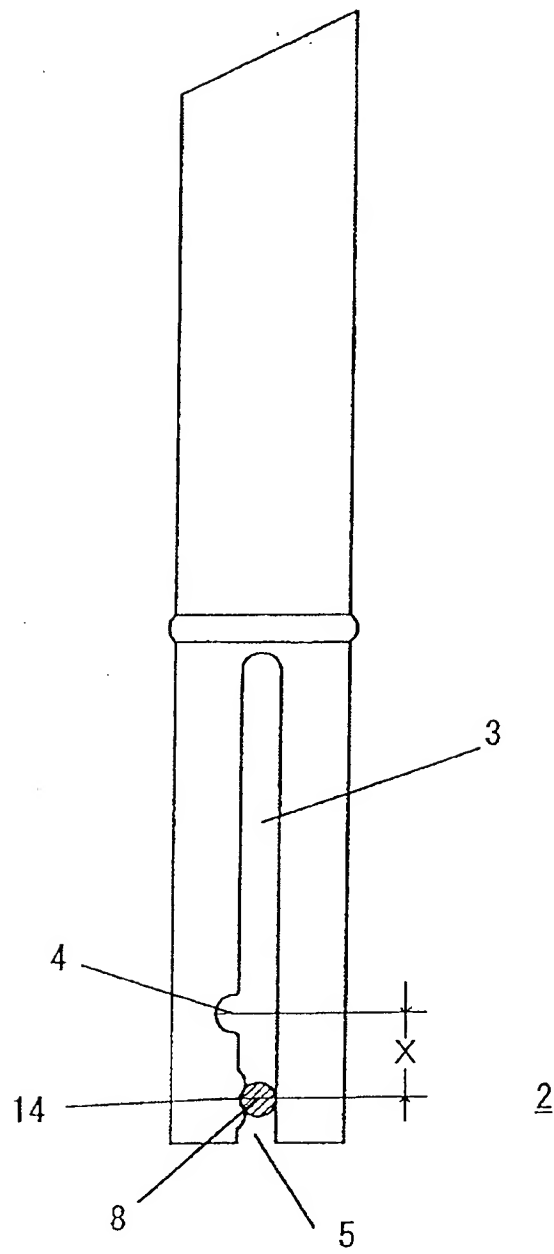


Fig. 11

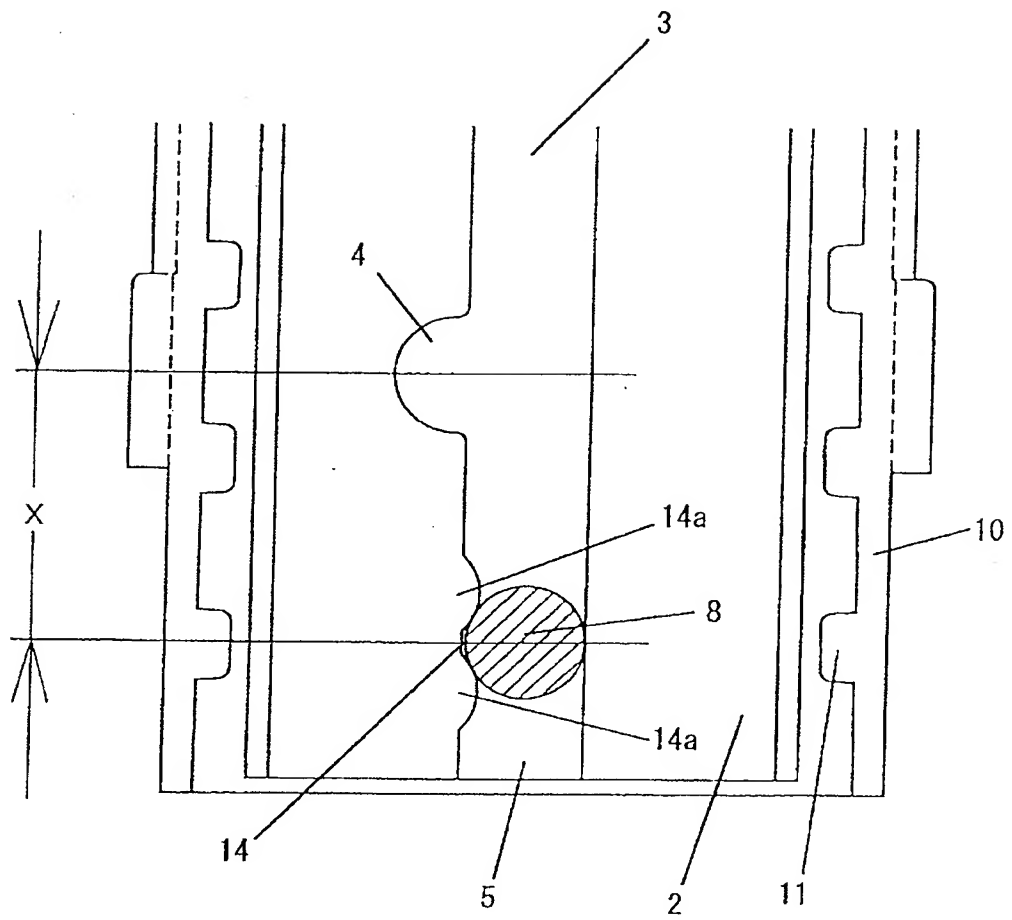


Fig. 12

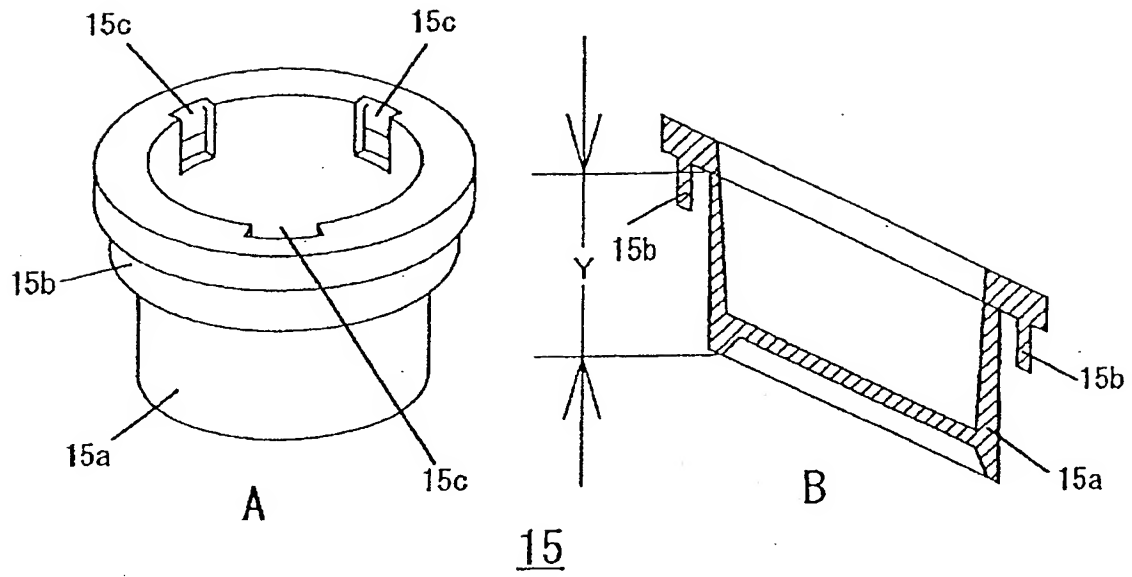
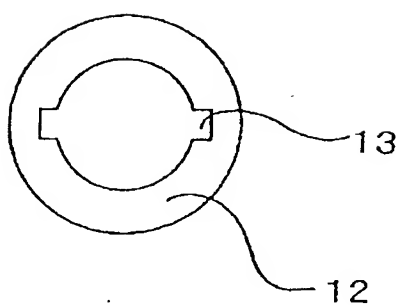




Fig. 14



February 3, 2003

CORRECTION OF DEFECTS

To commissioner:

1. International Application      PCT/JP02/07670

2. Applicant

Name	KOSÉ Corporation
Address	6-2, Nihonbashi 3-chome, Chuo-ku, Tokyo 103-8251, Japan
Nationality	Japan
Residence	Japan

3. Agent

Name	(8632) ONO, Nobuo, Patent Attorney
Address	Mitobe Bldg. 4F, 1-13-1, Kandaizumi-cho, Chiyoda-ku, Tokyo 101-0024, Japan

4. Subject matter of correction      Description

5. Correction      Amend “small projection storage recess 8” to “small projection storage recess 4”, page 11, line 20

6. Attachment      (1) Revised page of page 11 of Description      one copy